

ntor Europe 4 (0)121 701 2500



1. Prepare the opening

Frame opening to suite desired door size.

2. Fit CF in opening

Nail or screw frame to stud and floor ensuring frame is plumb, square and not twisted. Pack above head as required and nail or screw as required.

3. Fit jambs and headboard

Fit closing jamb (accessory) and headboard. Underside of headboard sits on top of CF split jamb timber.

4. Fit track

Clean the track.

Remove the carrier door plates from the carriers and insert the carriers onto

If using Flush Pulls, the doors can be stopped short from fully opening by using the track stop supplied. Insert the track stop into the track and clamp in desired location with spanner. Track stop can be retro-fitted later by unscrewing track and inserting stop. If sliding flush to jamb, the track stop is not required. Secure the track tightly to the frame by inserting head mounting rivets into the keyhole slots in the track and push track firmly towards the back of the frame until it locks. Level the track horizontally and screw to the headboard using all screw holes.

5. Fit carrier plates to door

Fit the carrier plates to the top of the door. The open slots in the carrier plates must both face to the same side of the door.

6. Fit rubber buffer

Screw rubber buffers to back of door style.

7. Hang door

Angle the door between the split jambs and lift up so the carrier door plates engage onto the carrier bolts. Close the door and adjust the carrier bolts so that the door lines up with closing jamb. Tighten lock nuts.

8. Fit cover strips and pelmets

Fit cover strips (not supplied) to closing jamb. Fit removable pelmets (accessory) using 4 x 75mm screws supplied.

Fit floor guides

Screw nylon guides to CF split jambs and adjust for free movement of door.

10. Test door panel

Adjust and test for full travel and free movement prior to installation of wallboard or lining to outside of cavity unit. Failure to test prior to installation of wallboard could result in expensive rectification.

11. Finish cladding

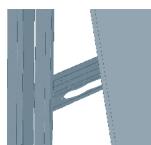
Fix plaster board to CF (10 mm standard or 13mm for 64 stud) steel noggings by placing the desired number of walnuts of adhesive over the punched holes in the noggings. Press against the board to force a small amount of glue through the holes to form locking buttons on the inside of the frame. Fit the architraves and skirting.

SPECIFICATIONS

Shipping Weight	11kg (approx)	
Door Height	2040mm / 230mm (standard)	
Rated Capacity	60kg (maximum)	
Track	box section	
Track Profile	Centor A9 Series	
Track Material	Anodised aluminium	
Carriers	4 wheel, steel bracket	
Wheels	Nylon tyred, steel bearings	
Frame	coated steel	
Split Jamb	Meranti standard	
Contents	cavity frame	
	track	
	2 x door carriers	
	2 x door wedge guides	
	2 x door buffers	
	1 x track stop	
	4 x carrier screws	
	9 x fixing screws	
	2 x stop screws	
	2 x guide screws	
	4 x pelmet screws	
	fitting instructions	
Specials	available on request	
	up to 1200mm wide doors	
	up to 2340mm high doors	
Accessories	CF timber kit (closing jamb & pelmets)	

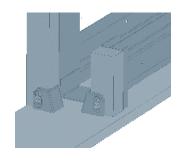
INSTRUCTION 6 - FIT RUBBER BUFFER

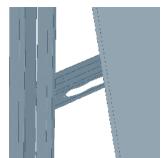




INSTRUCTION 10 - FINISH CLADDING







opening width

Opening Sizes for Standard Frames

Opening height = 2135mm from finished floor to head

Opening width (single) = door width x 2 + 15mm (stud to stud)

Opening width (double) = door width x 4 - 10mm (stud to stud)

Double Doors

Aditionally order 2 x 9TS Track Stops

Jamb Alignment

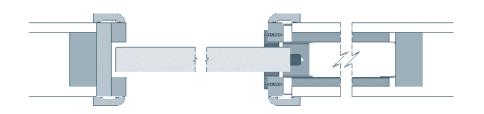
Door will finish flush with jambs when fully open. If projection is required to allow for 'flush pulls' use supplied 9TS Track Stop. Clamp Track Stop in track at required projection.

64mm Frames

64mm frames are made to suit 13mm Gyprock, instead of standard 10mm. Architraves will need to be rebated 3×35 mm to provide flush fit with 10mm wall lining.

Note: special pricing applies.

ARCHITECTURAL DETAIL - SIDE VIEW



STANDARD SIZES

Stud	Door Width	Door Thickness
64mm	620mm	35mm
	720mm	35mm
	770mm	35mm
	820mm	35mm
	870mm	35mm
	920mm	35mm
70mm	620mm	35mm
	720mm	35mm
	770mm	35mm
	820mm	35mm
	870mm	35mm
	920mm	35mm
75mm	620mm	35mm
	720mm	35mm
	770mm	35mm
	820mm	35mm
	870mm	35mm
	920mm	35mm
90mm	620mm	35 / 40mm
	720mm	35 / 40mm
	770mm	35 / 40mm
	820mm	35 / 40mm
	870mm	35 / 40mm
	920mm	35 / 40mm
100mm	620mm	35 / 40mm
	720mm	35 / 40mm
	770mm	35 / 40mm
	820mm	35 / 40mm
	870mm	35 / 40mm
	920mm	35 / 40mm

ARCHITECTURAL DETAIL - END VIEW

ARCHITECTURAL VIEW - TOP VIEW

